

D

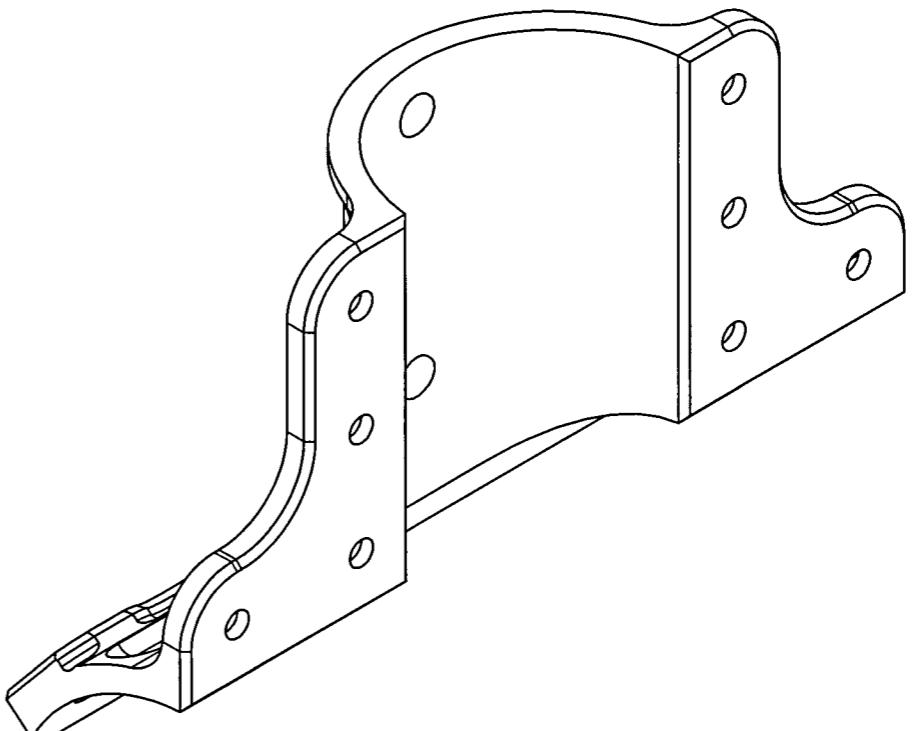
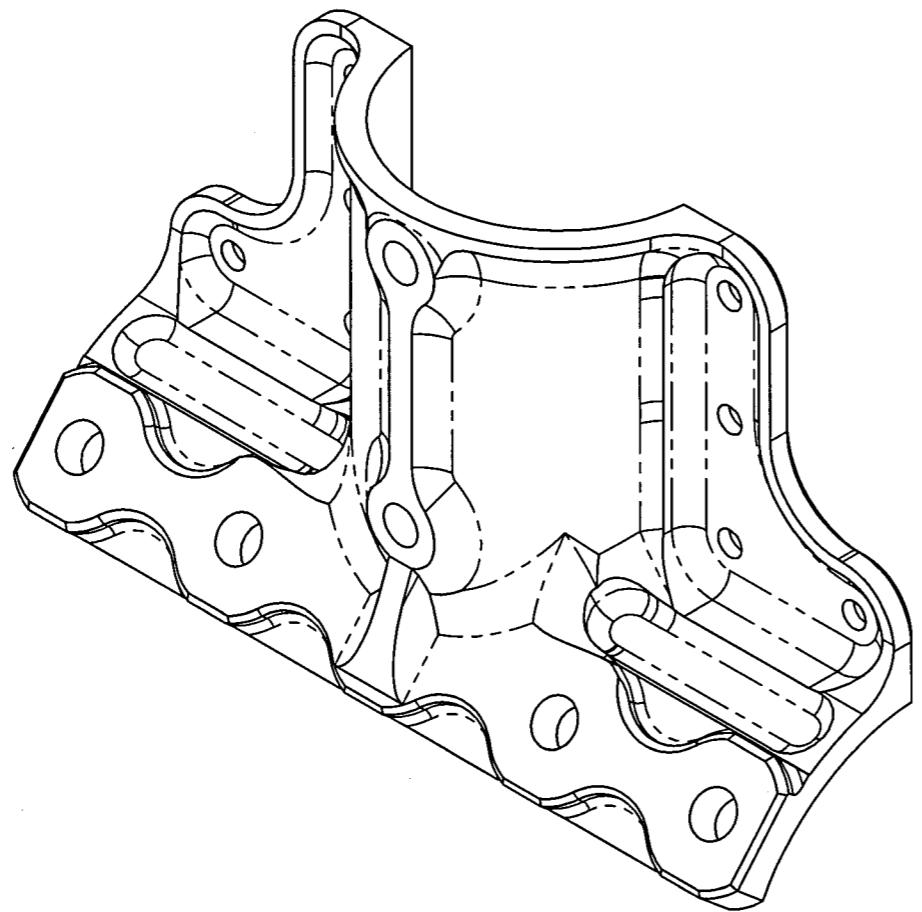
D

C

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B

B



D5469-1 INNER AFT SADDLE

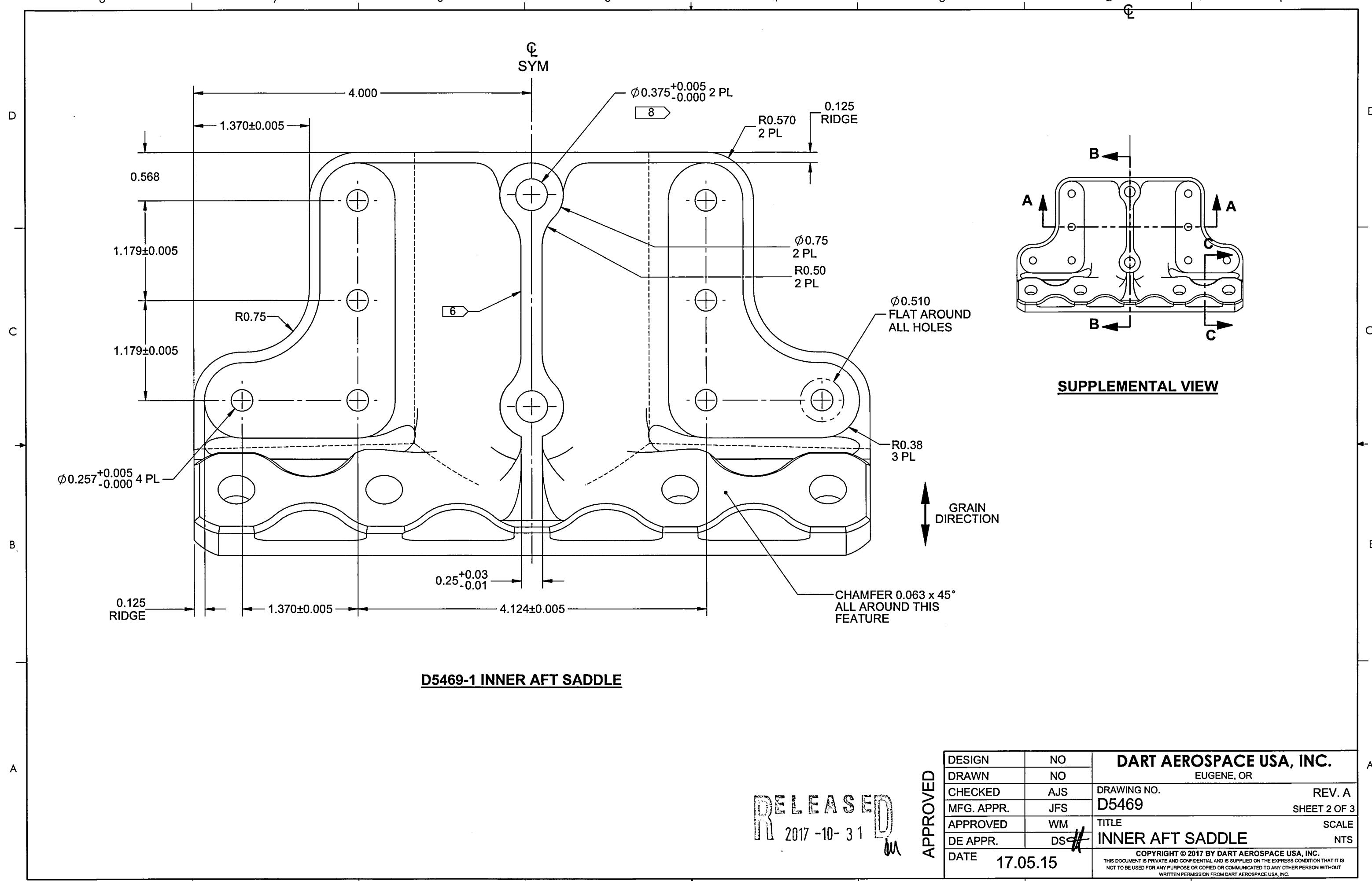
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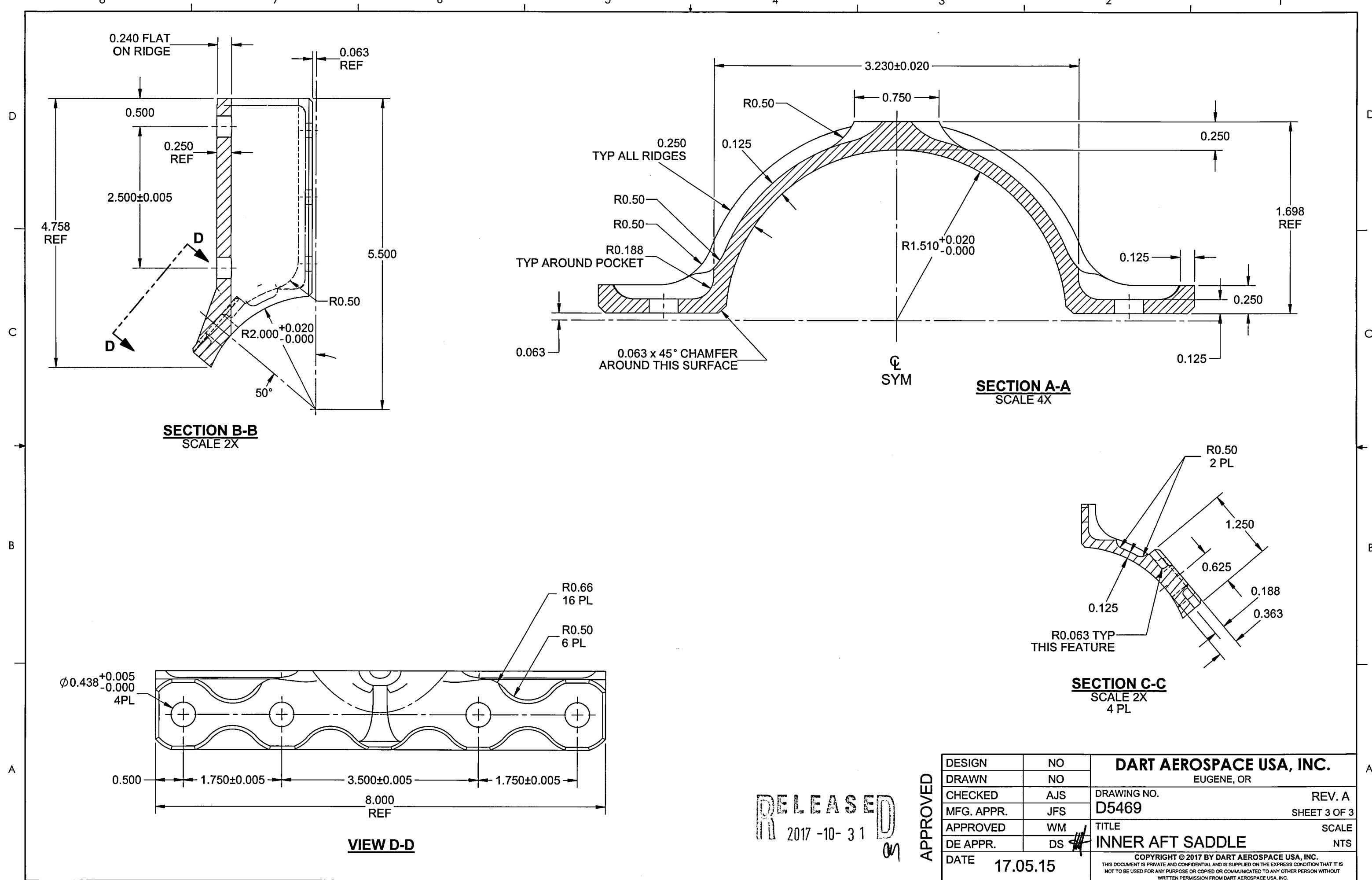
- 1) MATERIAL: 7075-T7351 PER QQ-A-250/12
REF DART SPEC. D6101-005
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3
PAINT PER DART QSI 005 4.2.2.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5469-1" & BATCH NUMBER PER QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
- 7) WEIGHT: 0.84 lbs
- 8) MASK THESE HOLES PRIOR TO PAINT

RELEASED
2017-10-31
EAV17-726

APPROVED

A	NEW ISSUE	NO	17.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC.	
DRAWN	NO	EUGENE, OR	
CHECKED	AJS	DRAWING NO.	
MFG. APPR.	JFS	D5469	REV. A
APPROVED	WM	SHEET 1 OF 3	
DE APPR.	DS	TITLE	
DATE	17.05.15	INNER AFT SADDLE	SCALE
			NTS
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RELEASER
2017-10-31
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APPENDIX

DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	NO		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5469	SHEET 3 OF 3
APPROVED	WM	TITLE	SCALE
DE APPR.	DS #	INNER AFT SADDLE	NTS
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